

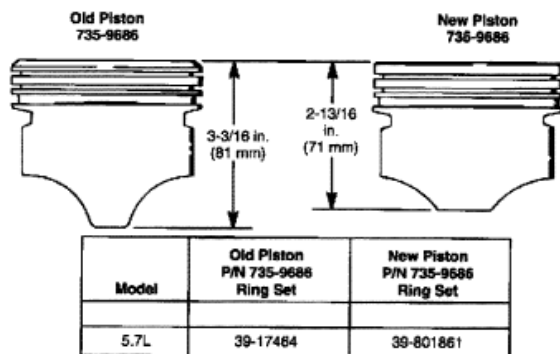
**Change**

The latest replacement standard pistons (P/N 735-9686) for these engines use a different set of piston rings. The latest piston's oil ring groove is not as deep as the older piston.

**Replacement Parts**

The latest replacement piston will be shipped with a set of piston rings.

If piston rings only are required, refer to the drawings before ordering replacement piston ring sets from the chart.



| Parts List |       |        |                   |     |                                  |          |
|------------|-------|--------|-------------------|-----|----------------------------------|----------|
| Ref        | Class | Part   | Description       | Qty | Comment                          | Footnote |
| 1          | 735   | 9716   | PISTON/PISTON PIN | 8   | (STANDARD) 305 C.I.D.            |          |
| 1          | 735   | 9715   | PISTON/PISTON PIN | AR  | (.030 O.S.) 305 C.I.D.           | 3        |
| 2          | 39    | 75609  | PISTON RING       | 8   | (STANDARD) 305 C.I.D.            |          |
| 2          | 39    | 75981  | PISTON RING       | AR  | (.030 O.S.) 305 C.I.D.           | 3        |
| 2          | 39    | 808565 | PISTON RING       | 8   | (STANDARD) USE W/GM ENGIN        |          |
| 2          | 39    | 808570 | PISTON RING )     | AR  | (.030 O.S. USE W/GM ENGINE 3     | 3        |
| 1          | 735   | 808674 | PISTON/PISTON PIN | 8   | (STANDARD) 350 C.I.D. SEE ILLU   |          |
| 1          | 735   | 9687   | PISTON/PISTON PIN | AR  | (.030 O.S.) 350 C.I.D. SEE ILLUS | 3        |
| 2          | 39    | 17464  | PISTON RING       | 8   | (STANDARD) 350 C.I.D. SEE ILLI   |          |
| 2          | 39    | 17465  | PISTON RING       | AR  | (.030 O.S.) 350 C.I.D. SEE ILLUS | 3        |
| 3          | 614   | 8164   | CONNECTING ROD    | 8   |                                  |          |
| 4          | 10    | 85802  | BOLT              | 16  |                                  |          |
| 5          | 11    | 37493  | NUT               | 16  |                                  |          |
| 6          | 23    | 85701  | BEARING UNIT      | 8   | (PAIR - STANDARD)                |          |
| 6          | 23    | 85702  | BEARING UNIT      | AR  | (PAIR - .001 U.S.)               | 3        |
| 6          | 23    | 85703  | BEARING UNIT      | AR  | (PAIR - .002 U.S.)               | 3        |
| 6          | 23    | 85704  | BEARING UNIT      | AR  | (PAIR - .010 U.S.)               | 3        |
| 6          | 23    | 85705  | BEARING UNIT      | AR  | (PAIR - .020 U.S.)               | 3        |